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Serviceinstructions for VISION plus Valid from CU soft 01052.000

FOREWORD

These service instructions concern Roltec Vision plus (the model with the flat control box and big display).

The service instructions contain the necessary directions for the wheelchair settings that users should not adjust themselves. All settings can be adjusted with the help of the built-in teach-box.

In this connection, ROLTEC el-kørestole A/S would draw attention to the fact that distributors have a duty to ensure that, on delivery, the wheelchair has been adjusted so that it is not in any way a danger to users and their surroundings.

Furthermore, it should be noted that it is expressly stated in the foreword to the user's instructions that if users adjust control parameters and other areas they have access to in connection with settings, they do so at their own risk.

As ROLTEC el-kørestole A/S carries out product development on an ongoing basis, we reserve the right to make changes to specifications, etc.

The CE label indicates compliance with executive order no. 92 of 7 February 2000 issued by the Danish Ministry of Health.

The wheelchair has been tested in accordance with standard EN12184:1999 at Hjälpmedelinstitutet in Stockholm. Where EMC requirements are concerned, an accredited test has been carried out by Jyske EMC.

These service instructions have been prepared in accordance with current requirements.



Contents

The menu overwiev	5
Adjusting settings on ROLTEC VISION PLUS	6
Navigating through the menu	8
The menu	9
Menu settings	9
Language	9
Menu on / off	9
Extra menu settings	10
Menu sequence	10
Menu change	10
Factory settings	10
Button settings	11
General settings	11
Chair type	11
Control box type	11
Settings	11
Switching off	11
Actuators / relays	12
Motor power	12
Motor direction	12
Reset units	12
Reset control box	12
Reset bottom electronics	12
Reset seat electronics	
Reset all	12
Models	
Replacing the seat electronics	
Removing the cover	
Dismantling the seat electronics	13
Replacing the lift actuator	
Replacing the tilt actuator	
Adjusting seat height on a wheelchair without electric functions	
Adjusting seat tilt on a wheelchair without electric functions	
Replacing batteries	
Dismantling the bottom electronics	20
User's weight	
Parts list	
Exploded drawings	
Adjusting the arm rest	
Adjusting the electric leg supports	
Adjusting the pivoting fitting	28







Adjusting settings on ROLTEC VISION PLUS.

The service menu must be used to set the electronic functions on the wheelchair.

The wheelchair must be turned on and in "drive" state to access the service menu. Hold down the light button for approximately 3 seconds and a request for a password will appear. Enter the code, which is 1974, with the help of the joystick, then mark "OK" and push the joystick forwards.



Navigating through the menu

As the menu is very extensive, there are several functions to help in navigating through it. The name of the current menu you are in appears at the top of the display above the horizontal line and there is a scroll bar on the right-hand side of the display to enable you to see where you are in the menu. The cursor shows which menu item you are looking at.

BETUP
MENU SETUP PBUTTON SETUP 3 GENERAL SETUP 4 TURN OFF 5 ACTUATOR / RELAY 5 RESET UNITS
PBUTTON SETUP
B GENERAL SETUP
H TURN OFF
БACTUATOR ∕ RELAY
<u> FRESET UNITS </u>



The joystick is used to navigate through the service menu. Pushing the joystick forwards and backwards enables you to "browse" up and down between the various menu items. Pushing the joystick to the left will move one step backwards in the menu and pushing the joystick to the right activates the menu item marked by the cursor.

If the control box is not equipped with a joystick (scanner, suck/blow controls, etc.) the service menu can be navigated by using the buttons on the control box. The +/- buttons move left/right and the two extra buttons move forwards/backwards. The extra buttons are not visible, but their location can be seen on the illustration below.



Activating a menu item produces several options. If the menu item in question contains a submenu, this will be opened. If the menu item is a function that can be selected or deselected, this will change between activated or deactivated. When a function has been activated, it will be marked with a dot. It is only possible to select one active menu item at a time in some menus. This is the case with selecting a language, for instance

MENU ON / OFF	
I-SEAT TILT	F
E-SEAT LIFT	
B•SEAT LIFT B•BACK REST	
4 LEG SUPPORT	
B ULFET LEG SUP.	
5 RIGHT LEG SUP.	

If the menu item in question is to be set to a new value, a new screen display will open in which the value can be entered by pushing the joystick forwards and backwards. Push the joystick to the left when you have entered the required value.

To leave the service menu, push the stop button and you will be asked whether you want to save the changes you have made. You then choose YES or NO and the wheelchair will turn itself off automatically.



The menu

The various menu items are explained below.

There is a tree diagram on page 4 that shows the structure of the entire service menu.

The main menu, SET-UP, contains the following items (menu items 1-6 all contain sub-menus):

1. MENU SETTINGS

Setting up the user menu in the control box.

2. BUTTON SETTINGS

Setting up the way the buttons on the control box and external buttons, where applicable, work.

3. JOYSTICK DIRECTIONS

Setting that determines whether the wheelchair is a rear-wheel drive (RWD) or a front-wheel drive (FWD) and the location of the control box.

4. SWITCHING OFF

Setting that automatically switches off the wheelchair or switches it off via the menu.

5. ACTUATORS / RELAYS

Setting for current limitation of actuator outputs and the way the relay outputs work.

6. **RESET UNITS**

Resets to factory settings.

7. VERSION

Reads off the software versions for the individual units.

8. EXIT.



Menu

MENU settings.

1. Language

The language the user's menu is in can be selected here. There is a choice between Danish, Norwegian, Swedish, English, Dutch, and French.

2. MENU ON / OFF

The menu items that the user's menu will contain can be selected here.

- 1. SEAT TILT
- 2. SEAT LIFT
- 3. BACK
- 4. SINGLE LEG SUPPORT
- 5. LEFT LEG SUPPORT
- 6. RIGHT LEG SUPPORT
- 7. LEG SUPPORTS
- 8. SETTINGS
- 9. LIGHTS
- 10. DRIVING STYLE
- 11. SPEED
- 12. REVERSING SPEED
- 13. BRAKES
- 14. BELT
- 15. SEAT EQUIPMENT
- 16. EXTRA MENU ITEM 1
- 17. EXTRA MENU ITEM 2
- 18. EXTRA MENU ITEM 3
- 19. EXTRA MENU ITEM 4
- 20. EXTRA MENU ITEM 5
- 21. EXTRA MENU ITEM 6
- 22. EXTRA MENU ITEM 7
- 23. EXTRA MENU ITEM 8

The SETTINGS item contains a number of subsidiary items that can also be switched on and off:

- 1. STEERING PARAMETERS
- 2. CLOCK
- 3. HORN VOLUME
- 4. CLICK VOLUME
- 5. CHOICE OF COLOUR
- 6. KEY LOCK
- 7. BUTTON SENSITIVITY
- 8. BUTTON FILTER

If all of the items under SETTINGS have been switched off, the item SETTINGS will not appear in the user's menu.

These menu item functions are described in the user's instructions with the exception of menu items 1 - 8, which are programmable and can be set to operate all of the chair's functions. There is a description of how to set these items in the following.



3. EXTRA MENU ITEMS

The texts and functions of the extra menu items can be changed and set here. There are the following choices in connection with each extra menu item:

1. TEXT

The name of the menu item can be changed here. The characters can be chosen by pressing the menu button.

2. FUNCTION FORWARDS

The function to be activated when the joystick is pushed forwards can be chosen here.

3. FUNCTION BACKWARDS

The function to be activated when the joystick is pushed backwards can be chosen here

4 MENU SEQUENCE

The order of the menu items in the user's menu can be changed here. A list of the menu items that are accessible in the user's menu will appear when MENU SE-QUENCE is activated. Moving the joystick to the right highlights a menu item and this can then be moved up or down in the menu by pushing the joystick forwards or backwards. When the required position has been found, move the joystick to the left and the item will be moved.

5 MENU CHANGE

This item makes it possible to choose how to browse through the menu. Menu change can be set separately for the joystick and the +/- buttons. Choose between off, single hop, or scroll speed 1 - 10.

6 FACTORY SETTINGS

The factory settings can be regenerated here. FACTORY SETTINGS is divided into subsidiary items so that it is not necessary to delete all changes at the same time.

- 1. MENU ON/OFF
- 2. EXTRA MENU ITEMS
- 3. MENU SEQUENCE
- 4. MENU CHANGE
- 5. DRIVING STYLE

If you decide to regenerate the factory settings, the control box will automatically be restarted



Menu BUTTON SETTINGS

The set-up for the use of external menu buttons can be selected under BUTTON SETTINGS.

1. CHAIR TYPE

Setting that determines whether the chair should operate as RWD or FWD.

2. CONTROL BOX TYPE

This is a setting for the way the control box is physically located on the wheelchair. There are the following options:

- 1. NORMAL
- 2. TURNED LCD TO THE RIGHT
- 3. TURNED LCD TO THE LEFT
- 4. TWO-HANDS HELPER

3. SETTINGS

1. JOYSTICK DIRECTION

Makes it possible to switch between forwards/backwards and right/left.

2. JOYSTICK TRAVEL

Makes it possible to determine how far the joystick travels. There are the following options: travel: $14^{\circ}(***)$, $9^{\circ}(**)$ and $6^{\circ}(*)$.

IMPORTANT: The length of travel selected must be in accordance with the angle marked on the control ring the joystick is mounted on. There is one dot for 6°, 2 dots for 9°, and three dots for 14°.

3. JOYSTICK CENTRE

If this menu item is selected, the joystick will automatically be adjusted to centre position. This must always be done after the joystick has been replaced.

Menu SWITCHING OFF

1. SWITCH-OFF VIA MENU

If this item has been activated, it is possible to switch off the chair by holding the menu button down for a pre-programmed interval. The required interval can be set to between 1 and 10 seconds.

2. AUTOMATIC SWITCH-OFF

Setting that determines how much time elapses for the wheelchair to switch off when it is not in use.



Menu ACTUATORS / RELAYS

1. MOTOR POWER

This makes it possible to set the current limiters for the nine actuator outputs. See page 19 under "weight of user" for setting current level.

2. MOTOR DIRECTION

This makes it possible to change motor directions in the nine actuator outputs, which are all marked with an arrow. If the arrow points down, the direction has been set at standard, and if it points up, the direction has been changed.

Menu **RESET UNITS**

- 1. **RESET CONTROL BOX**
- 2. **RESET BOTTOM ELECTRONICS**
- 3. **RESET SEAT ELECTRONICS**
- 4. RESET ALL

These items are used to regenerate the factory settings for the individual units or for all units at the same time. Note that the first time the chair is switched on after units have been reset, it will take longer for the wheelchair to be ready for use as the new settings must be read in first. If RESET CONTROL BOX or RESET ALL have been selected, the user will be asked to choose the language the first time the chair is switched on.

Menu VERSIONS

The numbers of the software and hardware versions for the individual units can be read here. Versions can also be read if the LIGHT button is held in while you are in the user menu. The version numbers will appear after three seconds and remain there until the button is released.



Replacing the seat electronics unit

IMPORTANT: Make sure that the power levels for seat tilt, electric back, left leg support, right leg support, SCU extra 1, and SCU extra 2 have been set correctly.

Remove the shield

 \rightarrow Run the seat lift almost to top position.

ightarrow Unscrew the brake release handle at the back of the wheelchair.

 \rightarrow Remove the front cover on the shield by removing the four M8 wing nuts.

 \rightarrow Lift the shield over the retaining clamps on the sides of the wheelchair – one side at a time and pull the shield backwards slightly.

 \rightarrow Remove the plug for the light (the black plug between the two white plugs on the bottom electronics unit).

 \rightarrow Remove the shield completely.

Removing the seat electronics unit

 \rightarrow Remove the big red plug for the battery supply. This is inside the right-hand gear box.

 \rightarrow Unscrew the round black plug on the bottom electronics unit and pull the wire to the front through the hole in the chassis next to the left-hand motor above the left-hand battery.

 \rightarrow Pull the same wire out of the cable chain that runs between the wheelchair and the seat lift, and unscrew the two cable clamps beneath the seat plate that the wire runs through.

 \rightarrow Remove and dismantle the green plug that is inserted into the triangular braces of the seat plate.

 \rightarrow Remove the two plugs for the electric leg supports at the front of the seat plate by pressing the locks together and pushing the plugs backwards through the tube on the seat frame they are installed in.

 \rightarrow Unscrew the plug on the wire to the control box and remove it from the seat electronics unit. Remove the plug on the wire to the back rest motor (white) at the rear of the seat electronics unit. It is now possible to remove the seat electronics unit itself and the wiring by loosening or removing the two clamps that secure the seat electronics unit to the seat plate.



Replacing the lifting actuator

 $\rightarrow \qquad \text{Remove the assembling shield by removing the four wing nuts (see figure A).} \\ \rightarrow \qquad \text{Run the lifting actuator to its lowest position. If this cannot be done, it may be necessary to dismantle the entire lifting system, which must be done at the factory.}$

 \rightarrow Raise the lift manually to its top position and lock it in place by pushing the stop bolt through the lock holes (see figure B). The stop bolt is in the tool set that accompanies the wheelchair.

 \rightarrow Loosen the lifting actuator from the leaf springs that secure it at the bottom (see figure C). The top of the lifting actuator can now be pushed backwards into the lift, after which it can be pulled out with the lowest end first.

 \rightarrow When the wire tightens, put your hand in and release the lock on the plug, which can then be pulled out (see figure D).

 \rightarrow The lifting actuator is now free (see figure E). Be careful not to unscrew the spindle from the spindle nut as the ball-bearings will fall out and it will be difficult to reassemble it.

 \rightarrow It is important to make sure that the black plastic block on top of the spindle faces the right direction when the actuator is installed again!



Figur a



Figur d

Figur b



Figur e



Figur c

Replacing the tilt actuator

 \rightarrow Run the seat actuator to top position so that the seat is titled backwards as far as possible.

 \rightarrow Run the seat lift almost to top position, either electrically or by lifting it manually from its bottom position, and secure it by pushing the stop bolt through the lock holes (see figure B).

 \rightarrow Remove the tilt screen at the front of the seat lift by removing the four M4 x 4 screws on the sides of the screen (see figure D).

 \rightarrow Remove the split pin from one end of the 8 mm diameter locking pin while it is fixed and CANNOT rotate. Run the seat lift down slightly so that it is possible to remove the 8 mm diameter locking pin fully (see figure F).

 \rightarrow Loosen the lock nut with a 13 mm ring wrench (see figure G), and loosen the pointed stop screw and unscrew it a little with an Allen wrench.

 \rightarrow Unscrew the M14 threaded spindle from the nut $\,$ - either electrically or with your fingers, and the seat plate and the seat can now be tilted backwards fully.

 \rightarrow It is now possible to release the tilt actuator by cutting the cable binder and removing the plug.

 \rightarrow Unscrew one of the stop bosses (see figure J), after which the side screen can be turned downwards (to make it possible to see the Allen screw that must be loosened next).

 \rightarrow Release the lower end of the tilt actuator by pushing the long end of a 6 mm. Allen wrench from the bottom up through the holes in the lowest parallel arm in the seat lift and unscrewing the Allen screw on the bottom of the actuator (see figure J). The Allen wrench is in the tool kit that accompanies the wheelchair.

 \rightarrow Remove the tilt actuator downwards and out between the cable chains.

 \rightarrow The process of installing a new actuator is carried out in the reverse order. When tightening the lowest end of the tilt actuator make sure that the motor is located in the centre between the microswitches above. Then insert the plug and secure the wires with a new cable binder. Turn the top of the spindle so that it is approximately flush with the top of the block it is inserted into, but so that one of the three tightening faces is facing the stop screw.





Figure a



Figure b



Figure c



Figure d



Figure e



Figure f



Figure g



Figure h



Figure i



Figure j



Adjusting seat height on a wheelchair without electrical functions

 \rightarrow Remove the front screen (see figure A).

Figure a

 \rightarrow Raise the lift manually to top position and secure it by pushing the stop bolt through the lock holes (see figure B). The stop bolt is in the tool kit that accompanies the wheelchair.

 \rightarrow Loosen the spindle stay for the lift from the leaf springs that secure it at the bottom (see figure C). The top of the spindle stay can now be pushed backwards into the lift, after which it can be pulled out with the lowest end first.

 \rightarrow Adjust the spindle stay to the required height. 1 cm on the spindle stay gives approximately 2 cm in seat height. Remember to tighten the lock nut after completing the adjustment.

 \rightarrow The process of reinstalling the spindle stay is carried out in the reverse order. It is important to make sure that the black plastic block on top of the spindle faces the right direction.



Figure b

Figure c



Adjusting seat tilt on a wheelchair without electrical functions

 \rightarrow Remove the bottom of the seat so that the installation hole in the seat plate is accessible (see figure A). If the seat is of a type that cannot be removed, it will be necessary to remove the entire seat.

 \rightarrow Raise the lift manually to top position and secure it by pushing the stop bolt through the lock holes (see figure B). The stop bolt is in the tool kit that accompanies the wheelchair.

 \rightarrow Loosen the lock nut at the top (see figure C), and unscrew the stop screw a little.

 \rightarrow Turn the spindle on the spindle stay clockwise with a screwdriver from the top through the installation hole in the seat plate until it is free from the steel block it is inserted into. If it is necessary to tilt the seat plate down, the spindle must be turned clockwise further so that it is free from the steel block when the seat plate is at the required angle.

 \rightarrow Hold the seat plate at the required angle while turning the spindle anti-clockwise through the steel block until the top of the spindle is approximately flush with the top of the block, but so that the tightening face on the spindle is facing the stop screw. Then tighten the stop screw and the lock nut.



Figure a



Figure b



Figure c



Replacing batteries

 \rightarrow Remove the shield as described in the section: Replacing the seat electronics unit (page 10).

 \rightarrow Then remove the four pole shoes with a 13 mm ring wrench. Begin with the pole shoe attached to the intermediate cable (see figure A).

 \rightarrow The batteries can now be replaced. The battery cables are mounted as shown in figures 5a and 5b. Note that there is a difference between the directions the pole shoes face in relation to the batteries depending on whether they are 50 Ah batteries or 70 Ah batteries. Begin by attaching the +POLE shoe and the –POLE shoe.

 \rightarrow Then attach the two pole shoes to the intermediate cable. If the main cables are reversed so that the + cable is attached to the – pole and the – cable to the + pole, this will not damage the electronic system.

Tighten the bolts on the pole shoes as much as possible. Check that the measuring cables and the cables to the charging plug are correctly attached with regard to + and -.





Figure 5a

Figure a



Figure 5b



Dismantling the bottom electronics unit

 \rightarrow Remove the shield as described in the section: Replacing the seat electronics unit (page 13).

 \rightarrow Then remove the big red plug to the power supply from the batteries. This is inside the chassis on the right-hand side between the electronics box and the gear box.

 \rightarrow Remove the big grey and black plugs to the motors on each side of the chassis. Remove all plugs from the top of the electronics box. (They CANNOT be inserted incorrectly or be reversed during installation).

 \rightarrow Remove the two M6 slotted screws that secure the electronics box to the bottom of the wheelchair and the box can now be removed.

 \rightarrow If the wheelchair is sent in for repairs due to problems with the batteries, the charger should be sent with it as this may be where the fault lies!



Figure 6



Weight of users.

	User's weight 50 kg	User's weight 90 kg	User's weight 130 kg
SEAT TILT	2,50	4,00	5,50
SEAT LIFT	2,50	3,00	4,00
BACK REST	5,50	5,50	5,50
AJ BACK REST	4,50	4,50	4,50
MONO-LEG SUPPORT R + L LEG SUPPORTS	4,00	4,00	4,00
LEFT LEG SUPPORT	3,00	3,00	3,00
RIGHT LEG SUPPORT	3,00	3,00	3,00
ELECTRIC SEAT BELT *	10,00	10,00	10,00

 * = Must be adjusted to suit the user



544	LBC 4 lock washer	60
545	Machine screw PHJKZ M4 x 4	60
546	Seat plate, PAINTED, rear-wheel drive	60
549	Assembled cable chain, rear-wheel drive	
551	Lock nut M3	60
552	Machine screw PHJTZ M4 x 6	60
553	Allen stop screw, M8 x 16 10.9 FLAT end,	~~
FF 4	galvanised	60
554 559	Allen screw CHJUZ 8.8 M4 x 20 Machine screw PHJTZ M3 x 10	60 60
558 559	Control box, electrical functions, VISION,	60
559	rear-wheel drive, complete	61
560	Velcro for control box lift	61
561	D54 bay with thread	61
562	Microswitch V-15-1A6 V-SW	61
563	Microswitch without arm 5A D2VW-5-1M,	61
	waterproof	61
564	Steel set screw (17 mm cross width) M10 x 12	61
565	Push rod by microswitch, galvanised	61
566	Spring DIN2098R 0.8 x 6.3 x 23 for push rod by	
507	microswitch	61
567	Washer, nylon 5 mm	62
568	Curved plug collector plate Washer M10/10.5/18/1.6	62 63
569 570	Machine screw PHJXZ M3 x 14	63
570	Gear box with motor and brake, left side	63
572	Rear hub, galvanised	63
574	Allen screw UHJUS 10.9 M8 x 16	63
575	Frame D, rear axle beam, PAINTED	64
576	Brake release bracket with 2.5 mm thread,	64
	galvanised	64
577	Sliding bolt for brake release, galvanised	0.5
578	Tilt arm for brake release, galvanised	64
579	Eccentric for brake release, galvanised	64
580	Distance place under microswitch, ABS	64
582	Machine screw CHJKZ M2,5 x 12	64
583	Set screw M8 x 6 for brake release	~ ~ ~
584	Flat, round-headed screw M5 x 12 with slot	64
585	Ball bearing 625-ZZ	64
586 587	Flat, round-headed screw M5 x 16 with slot O-ring, diameter 12 x diameter 6 x 3.0 mm	64 65
507	(brake release)	65
588	Bearing shell for cable chain fitting	00
589	Diameter 5 x diameter 10 x 7 mm bush,	
	galvanised	
590	Diameter 5 x diameter 8 x 6 mm bush,	
	galvanised	
591	Spring for brake release, SF-DF 1 x 6 x 20,	
	galvanised	
592	Tapped bushing for brake release, galvanised	
594	Axle for brake release, galvanised	
595	Finished mounting plate for tilting armrest with	
500	bracket, short	
596	250 mm bearer, complete, for tilting armrest, with	
507	clamp Armrest tube for tilting armrest, vertical, long	
597 598	Armrest tube for tilting armrest, vertical, long Armrest tube for tilting armrest, vertical, short	
598 599	$25 \times 25 \times 2$ front tube, complete, for tilting	
	armrest	

600	Allen bolt M6 x 10
601	Spring for plastic fork SF-TFR 0.75 x 6 x 25 mm
602	Locking hook for tilting armrest, laser-cut to 2.5 mm, rustproof
603	Cylinder, dowel pin 5 x 24
604	Back rest fitting for Roltec tilting armrest, right,
	complete
605	Nut cap
606	Ball-shaped knob, diameter 20 mm
607	Actuator, fixture bush
608	Jacket
610	Retainer bushing
611	Release rod
612	KA 10 actuator (leg support 6A) (cordless)
614	Foot support, right
615	Calf cushion clamp (cordless)
616	Horizontal mounting rod, COMPLETE
617	Reflector, white, self-adhesive, frame D
618	Reflector, yellow, self-adhesive, frame D, round
619	Reflector, red, self-adhesive, frame D
619 625	Assembling shield, complete
	Assembling shield, complete Pole shoe, brass - pole type 204L
625	Assembling shield, complete Pole shoe, brass - pole type 204L Rear tyre 300 x 8 grey heavy-duty tread
625 626	Assembling shield, complete Pole shoe, brass - pole type 204L
625 626 635	Assembling shield, complete Pole shoe, brass - pole type 204L Rear tyre 300 x 8 grey heavy-duty tread
625 626 635 636	Assembling shield, complete Pole shoe, brass - pole type 204L Rear tyre 300 x 8 grey heavy-duty tread Front tyre 250 x 3, grey longitudinal tread Split pin, stainless steel A4 Washer, diameter 7.1 x diameter 12 x 1.0
625 626 635 636 637	Assembling shield, complete Pole shoe, brass - pole type 204L Rear tyre 300 x 8 grey heavy-duty tread Front tyre 250 x 3, grey longitudinal tread Split pin, stainless steel A4
625 626 635 636 637 638	Assembling shield, complete Pole shoe, brass - pole type 204L Rear tyre 300 x 8 grey heavy-duty tread Front tyre 250 x 3, grey longitudinal tread Split pin, stainless steel A4 Washer, diameter 7.1 x diameter 12 x 1.0
625 626 635 636 637 638 639	Assembling shield, complete Pole shoe, brass - pole type 204L Rear tyre 300 x 8 grey heavy-duty tread Front tyre 250 x 3, grey longitudinal tread Split pin, stainless steel A4 Washer, diameter 7.1 x diameter 12 x 1.0 Allen bolt for knee joint, BLACK M8 x 40 Machine screw PHJTZ M5 x 12 Rail without tilting armrest 260 mm
625 626 635 636 637 638 639 640	Assembling shield, complete Pole shoe, brass - pole type 204L Rear tyre 300 x 8 grey heavy-duty tread Front tyre 250 x 3, grey longitudinal tread Split pin, stainless steel A4 Washer, diameter 7.1 x diameter 12 x 1.0 Allen bolt for knee joint, BLACK M8 x 40 Machine screw PHJTZ M5 x 12
625 626 635 636 637 638 639 640 641	Assembling shield, complete Pole shoe, brass - pole type 204L Rear tyre 300 x 8 grey heavy-duty tread Front tyre 250 x 3, grey longitudinal tread Split pin, stainless steel A4 Washer, diameter 7.1 x diameter 12 x 1.0 Allen bolt for knee joint, BLACK M8 x 40 Machine screw PHJTZ M5 x 12 Rail without tilting armrest 260 mm
625 626 635 636 637 638 639 640 641 642	Assembling shield, complete Pole shoe, brass - pole type 204L Rear tyre 300 x 8 grey heavy-duty tread Front tyre 250 x 3, grey longitudinal tread Split pin, stainless steel A4 Washer, diameter 7.1 x diameter 12 x 1.0 Allen bolt for knee joint, BLACK M8 x 40 Machine screw PHJTZ M5 x 12 Rail without tilting armrest 260 mm
625 626 635 636 637 638 639 640 641 642 0.5	Assembling shield, complete Pole shoe, brass - pole type 204L Rear tyre 300 x 8 grey heavy-duty tread Front tyre 250 x 3, grey longitudinal tread Split pin, stainless steel A4 Washer, diameter 7.1 x diameter 12 x 1.0 Allen bolt for knee joint, BLACK M8 x 40 Machine screw PHJTZ M5 x 12 Rail without tilting armrest 260 mm Tight-fitting washer, diameter 28 x diameter 16 x
625 626 635 636 637 638 639 640 641 642 0.5 643	Assembling shield, complete Pole shoe, brass - pole type 204L Rear tyre 300 x 8 grey heavy-duty tread Front tyre 250 x 3, grey longitudinal tread Split pin, stainless steel A4 Washer, diameter 7.1 x diameter 12 x 1.0 Allen bolt for knee joint, BLACK M8 x 40 Machine screw PHJTZ M5 x 12 Rail without tilting armrest 260 mm Tight-fitting washer, diameter 28 x diameter 16 x Torsion screw CHJTS 8.8 M6 x 10 low screw
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625 626 635 636 637 638 639 640 641 642 0.5 643 644 645	Assembling shield, complete Pole shoe, brass - pole type 204L Rear tyre 300 x 8 grey heavy-duty tread Front tyre 250 x 3, grey longitudinal tread Split pin, stainless steel A4 Washer, diameter 7.1 x diameter 12 x 1.0 Allen bolt for knee joint, BLACK M8 x 40 Machine screw PHJTZ M5 x 12 Rail without tilting armrest 260 mm Tight-fitting washer, diameter 28 x diameter 16 x Torsion screw CHJTS 8.8 M6 x 10 low screw Stop pin for tilt, galvanised (new model) Machine screw UHJTZ M3 x 16 Clamp for lifting electronics, galvanised (new

- 49 Torsion screw RHJTS M8 x 50
- 50 Leg support, walking stick tube, COMPLETE
- 51 Wing screw, black nylon with glass M8 x 20



654	LA 28.25S-100-24-001 actuator (electric back rest) 5A
655	Plug housing MATE-N-LOK 2 pole, male, max. 9.5 A
656	Plastic cap for electric back rest (for 20 x 20 mm tube)
657	LA 28 base plate for electric back rest, upper frame D
658	Base plate with thread, PAINTED, slanting tube, base plate for electric back rest, frame D
659	LA 28 electric back rest, sliding fitting, lower, frame D
660	LA 28 slanting tube for electric back rest, PAINTED
661	Allen screw CHJUZ, BLACK 12.9 M8 x 50
662	Seeger ring 10 mm
663	Axle 10 x 33 mm, BLACK
664	VISION plus lifting electronics unit, RWD
665	VISION plus screen over wires
666	VISION plus bottom electronics unit
668	VISION plus swivel fitting, right
669	VISION plus control box with plug
670	VISION plus control box
671	VISION plus light wiring
672	Machine screw UHJXZ M4 x 12
673	Distance piece, aluminium,
	diameter 4 x diameter 10 x 3.2
674	Lock nut M4
675	Lumileds LED, red 1w
676	Lumileds LED, white 1w
677	White fibre washer, diameter 3
678	Machine screw PHJTZ M3 x 6
679	VISION light glass, right, RWD
680	Light, inner part, aluminium
681	Light cooling plate, aluminium
682	Self-threading screw, 3 x 25
000	VICION also abiald with halas far lights

683 VISION plus, shield with holes for lights





ROLTEC el-kørestole A/S - 01/03/06 Model Vision plus side 1





ROLTEC el-kørestole A/S - 01/03/06 Model Vision plus side 2





ROLTEC el- kørestole A/S - 01/03/06 Model Vision plus side 3







<u>Mechanical adjustments:</u>

Tilting arm rest type ROLTEC:

Arm rests can be adjusted in height and angle in relation to horizontal by loosening the two rearmost M6 Allen screws on the back rest fitting and the two M6 Allen screws on the front telescopic tube with the 5 mm Allen key supplied.

The lock fitting on the telescopic tube can be adjusted forwards and backwards on the seat frame by loosening the two M8 Allen screws with the 6 mm Allen key supplied. The telescopic tubes are normally adjusted so that they point slightly to the rear at the bottom.

The arm rest cushion can be adjusted longitudinally by loosening the four shiny M5 slotted screws beneath the arm rest with the screwdriver supplied. There are two rows of threaded holes beneath the arm rest to make it possible to adjust the distance between the arm rests by moving the arm rest cushion inwards or outwards. Loosen and remove the screws with the crossslot screwdriver supplied.

The arm rests can be tilted up behind the seat back rest by releasing the lock on the lock fitting to make it easier to get in and out of the wheelchair. Press in the lock – the small shiny plate at the bottom of the telescopic tube – lift the arm rest and tilt it backwards.

Leg support type ROLTEC, cordless electric leg support:

The length of the leg supports can be adjusted by loosening the lock screws on the telescopic tube – M8 Allen screws – with the 6 mm Allen key supplied. The angle of the leg supports in relation to the seat can be adjusted electrically with the help of the joystick on the control box.

The angle of the footplates can be adjusted by loosening the M8 Allen screws that join the footplates to the telescopic tubes. Remember to tighten the Allen screws firmly after adjusting the angle.

The foot supports can be removed from the chair to make it easier to get in and out of the chair. Draw the release rod – the shiny rod with the black knob – backwards and turn the foot rest outwards and lift it up vertically out of the cone rod.

Pivoting fitting for the control box:

The control box can be pivoted backwards to make it easy to get the wheelchair close to a table.

Release the pivoting fitting by pressing down the release fitting – the semicircular "plate button" inside the pivoting fitting – and pressing the side of the control box at the same time.

The control box can be returned to normal position by moving it backwards and the pivoting fitting will lock it in place automatically.

The pivoting fitting with the control box can be adjusted in height and angle in relation to the arm rest by loosening the M6 Allen screw at the back of the pivoting fitting with the 5 mm Allen key supplied.

